

# INTERMEDIATES

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2-MERCAPTOBENZIMIDAZOLE  
1-(4-CHLOROBENZHYDRYL)PIPERAZINE  
TETRABUTYLAMMONIUM BROMIDE  
N-BROMOSUCCINIMIDE  
5-(DIFLUOROMETHOXY)-2-MERCAPTO-1H-BENZIMIDAZOLE

## DOMPERIDONE & DOMPERIDONE MALEATE

1-(3-CHLOROPROPYL)-1,3-DIHYDRO-2H-BENZIMIDAZOL-2-ONE  
5-CHLORO 1,3 DIHYDRO -1- (4-PIPERIDINYL) -2H- BENZIMIDAZOL - 2 -ONE

## LOSARTAN POTASSIUM

2-BUTYL-4-CHLORO-5-FORMYL IMIDAZOLE  
2N-BUTYL-4-CHLORO-[1-(2'-CYANOBIHENYL-4-YL) METHYL]-5-(HYDROXYMETHYL)-IMIDAZOLE  
5-(4'-BROMOMETHYL-1, 1'-BIHENYL-2-YL)-1-TRIPHENYLMETHYL-1H-TETRAZOLE (TTBB)  
2-BUTYL-4-CHLORO-1-[2'(2-TRITYL-2H-TETRAZOL-5-YL) BIHENYL-4-YLMETHYL]-1H- IMIDAZOL- 5-YL (TRITYL LOSARTAN )  
2-N-BUTYL-4-CHLORO-1-[(2"-H TETRAZOL-5-YL)(1,1"- BIHENYL)-4YL]METHYL]-1H IMIDAZOLE-5-METHANOLMETHANOL

## LOPERAMIDE HCL

4-(4-CHLOROPHENYL)-4-HYDROXY PIPERIDINEN  
N-DIMETHYL(TERA HYDRO-3,3-DIPHENYL)-2-FURYLIDEN AMMONIUM BROMIDE ( FURANUMINIUM BROMIDE )  
1,1-DIPHENYL-3-BUTYROLACTONE  
4-BROMO-2-2-DIPHENYLBUTYRIC ACID

## FEXOFENADINE HCL

2-(4-(1-HYDROXY-4-(4-(HYDROXYDIPHENYLMETHYL)PIPERIDIN-1-YL)BUTYL)PHENYL)-2-METHYLPROPANOIC ACID  
METHYL 4-[4-[4-HYDROXYDIPHENYLMETHYL)-1-PIPERIDINYL]OXOBUTYL]-2,2-DIMETHYL BENZENE ACETATE  
METHYL 2-(4-(4-CHLOROBUTANOYL)PHENYL)-2-METHYLPROPANOATE  
2-METHYL-2-PHENYLPROPYL ACETATE (NEOPHYL ACETATE)  
2-(4-(CYCLOPROPANECARBONYL)PHENYL)-2-METHYLPROPANOIC ACID

## NEBIVOLOL

6-FLUORO-3,4-DIHYDRO-2H-CHROMENE - 2-CARBOXYLICACID  
(6-FLUORO-3,4-DIHYDRO -2H-CHROMEN-2-YL) METHANOL  
(2S)-6-FLUORO-2-[(2S)-OXIRAN-2-YL]-3,4-DIHYDRO-2H - CHROMENE (ISOMER - A )  
(2R)-6-FLUORO-2-[(2R)-OXIRAN-2-YL]-3,4-DIHYDRO-2H - CHROMENE (ISOMER - B )  
(1S) - 2-(BENZYL AMINO)-1-[(2S)-6-FLUORO-3,4-DIHYDRO-2H-CHROMEN-2-YL)ETHANOL

## QUETIAPINE HEMIFUMARATE

11-PIPERAZIN-1-YLDIBENZO[B,F][1,4] THIAZEPINEDIHYDROCHLORIDE

## EBASTINE

4-(DIPHENYL METHOXY)-1-PIPERIDINE HCL  
4-(DIPHENYL METHOXY) PIPERIDINE  
4-TERT BUTYL-4-CHLOROBUTYROPHENONE